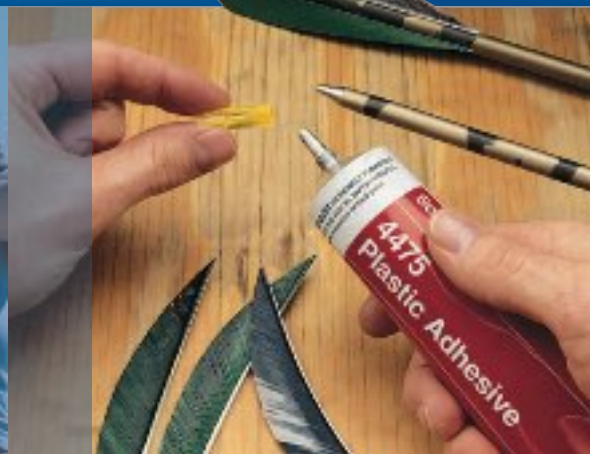


3M™ Scotch-Grip™ Plastic Adhesives



In bonding plastic feathers and nocks onto arrow shafts, 3M™ Scotch-Grip™ Plastic Adhesive 4475 dries quickly to a firm bond.



5

Typical Product Characteristics


















Product	Description	Color (dry)	Bonding range	Overlap shear (psi)*	Heat resistance °F (°C)
4475	Fast tacking. Dries quickly to firm bond. Water and plasticizer resistance.	Clear	Up to 10 minutes	655**	200° (93°)

NOTE: The technical information and data above should be considered representative or typical only, and should not be used for specification purposes.

* Birch to birch @ 0.5 inches/minute aged for 1 day at room temperature and 7 days at 120°F (49°C) prior to testing.

** Substrate failure.

Plastic Adhesive Guide

Substrate	Adhesive 4475
ABS	
Acetal	
Acrylic	
Epoxy	
Cellulose acetate	
Nylon	
Phenolic	
Polycarbonate	
Polyester (glass reinforced)	
Polyester film	
Polyethylene (untreated, linear)	
Polypropylene (untreated)	
Styrene	
Styrene (high impact)	
Vinyl (rigid)	
Vinyl (flexible, unsupported)	
Vinyl (supported)	



Bonding plastic vegetables and other decorations to wooden baskets.

Pinball machine repair and refurbishing:
3M™ Scotch-Grip™ Plastic Adhesive 4693H bonds and seals decorative translucent plastic inserts into the playing surface from the underside.



Please feel free to enquire with Kieran or Adel at Adept Industrial Solutions on 1800 008 590.



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